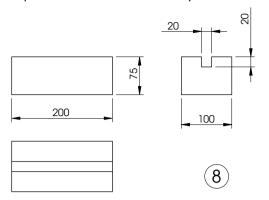
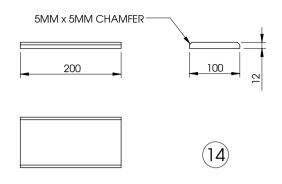
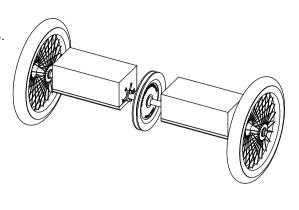
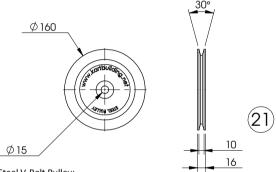
## **REAR AXLE ASSEMBLY #1**

All the parts required for the Rear Axle Assembly can be seen below. To see the quantities of parts required, compare the labelled numbers to SHEET 4.





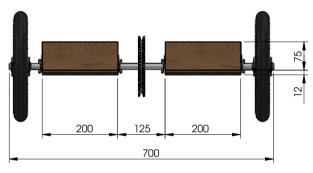






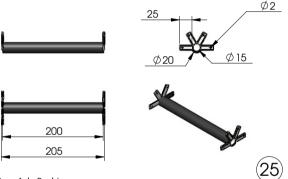
The reason a steel pulley is best, is because this can be easily welded to the metal rear axle. The size of this pulley wheel should be at least 5 times the size of the small pulley wheel on the engine.

If a Steel V-Belt Pulley cannot be obtained, and only an aluminium one is available, then see SHEET14.



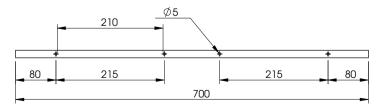
## Rear Axle Assembly:

This is a "Live Axle" arrangement. The entire Axle spins. The steel pulley is welded to the Axle. The two wheels are also welded to the Axle. The Rear Axle Supports will be attached to the main chassis. If the Spoked Wheels do not have a metal hub, or cannot be welded to the rear Axle, see SHEET 14.



## Rear Axle Bushing:

This piece is made from a 250MM long piece of Pipe/Tube with outside diameter of 20MM and inside diameter of 15MM (wall thickness of 2.5MM). Slits are made 25MM in the end of the Pipe with a "hacksaw" (SHEET 5), and the resulting pieces are bent outwards using a pliers. Two of the bottom pieces are removed. These tabs/pieces allow the tube to be nailed/secured to the Rear Axle Support and prevent them from spinning / rotating inside the support.

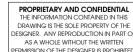




215 is the distance between the center of the two holes. The holes are SMM Diameter, so the closest distance between the two holes is 210. The overall length of the Rear Axle Bushing is 205. Two washers each of 2.5MM thickness takes up the distance, making for a perfect fit.







AS A WHOLE WITHOUT THE WRITTEN
PERMISSION OF THE DESIGNER IS PROHIBITED

## kartbuilding.net



SIZE: A4

TITLE: REAR AXLE ASSEMBLY # 1

MATERIAL AS SPECIFIED DATE: 17/10/2009

FILE NAME: Main-Wooden-Kart-

SCALE:1:20 DESIGNER: STEPHEN BURKE

SHEET 12 OF 21